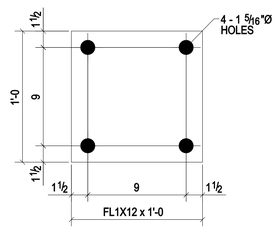
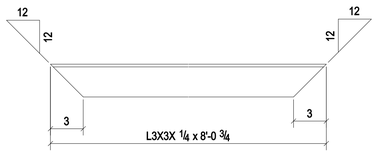
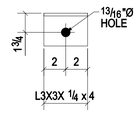


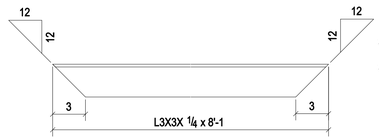
7 - BASE_PLATES - BP1004
(GR.-A36)



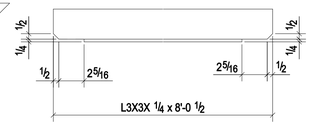
2 - ANGLES - a1060
(GR.-A36)



2 - ANGLES - a1322
(GR.-A36)

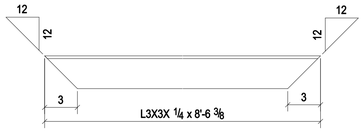


4 - ANGLES - a1385
(GR.-A36)

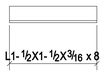


4 - ANGLES - a1409
(GR.-A36)

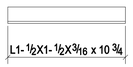
8 - ANGLES - a1457
(GR.-A36)



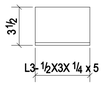
2 - ANGLES - a1482
(GR.-A36)



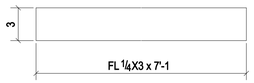
38 - ANGLES - a1483
(GR.-A36)



2 - ANGLES - a1484
(GR.-A36)



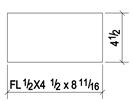
6 - ANGLES - a1485
(GR.-A36)



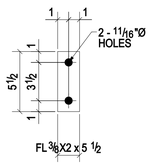
ONE - PLATE - p1202
(GR.-A36)

6 - PLATES - p1586
(GR.-A36)

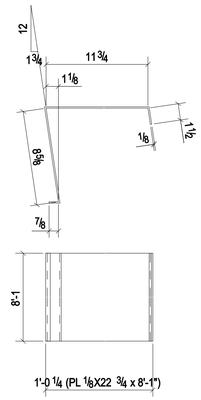
2 - PLATES - p1678
(GR.-A36)



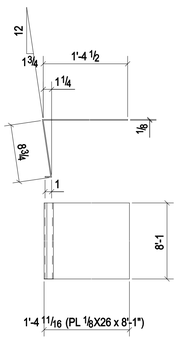
ONE - PLATE - p1681
(GR.-A36)



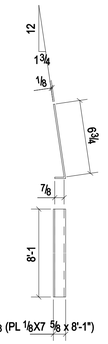
24 - PLATES - p1796
(GR.-A36)



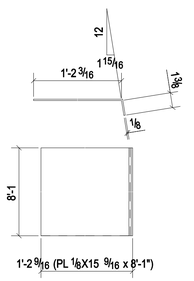
17 - TREADS - m1561
(GR.-A36)



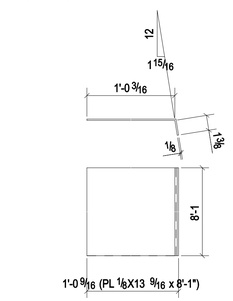
ONE - TREAD - m1683
(GR.-A36)



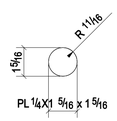
ONE - TREAD - m1715
(GR.-A36)



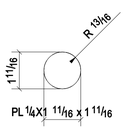
ONE - TREAD - m1733
(GR.-A36)



ONE - TREAD - m1759
(GR.-A36)



4 - PLATES - p1522
(GR.-A36)



ONE - PLATE - p1547
(GR.-A36)

SHOP DRAWING DISCLAIMER

ALL INFORMATION PROVIDED ON THESE DRAWINGS ARE PREPARED IN ACCORDANCE TO THE CONTRACT DOCUMENTS AND THE SPECIFICATIONS. ALL CLOUDED AREAS SHOWN ARE DUE TO LACK OF INFORMATION PROVIDED BY THE CONTRACT DOCUMENTS OR SPECIFICATIONS, BUT PREPARED WITH ALL THE INFORMATION AVAILABLE TO US. WE MUST HAVE THESE AREAS ANSWERED BY THE GENERAL CONTRACTOR, ARCHITECT, & ENGINEER, BEFORE WE CAN START FABRICATING ANY MATERIAL. PLEASE RESPOND WITH THIS INFORMATION BY MARKING UP OUR SHOP DRAWINGS.

CHANGES PER RFI#

REFERENCE CONTRACT SHEETS

WELDS: E70XX
HOLES: 13/16"Ø HOLES UNO.
STEEL: ASTM A992 UNO.

STANDARD SHOP NOTES

1. RA. END OF MATL MAY DEVIATE FROM DIM'S SHOWN BY 1/2 NORMAL A6 MILL TOLERANCE FOR LENGTH AND SQUARENESS U.N.O.
2. WELDERS ARE TO USE FCAW AND/OR SMAW PROCESS PER AWS D1.1 UNLESS NOTED.
3. ALL MEMBERS TO BE FABRICATED WITH SHIPPING MARKS ON LEFT HAND END.
4. ALL SHOP BOLTS TO BE A-325 U.N.O.
5. RUNNING DIM.'s ARE GIVEN FROM END OF MAIN MATERIAL(i.e. BOTT.COL. & END OF BEAM).
6. 13/16"Ø SLOTS @ OSL OF CLIP ANGLES U.N.O.

THIS DRAWING IS RELEASED FOR

FABRICATION
ITEM NO. 01

NO.	REVISION DESCRIPTION	DATE:
0	FOR FABRICATION	08/21/14

DESIGNED	VB
DRAWN	UC
CHECKED	ACR
APPROVED	CONTR
DESCRIPTION	POST

ITEM	ITEM NO. 01
SHEET	ZA
DATE	08/21/14
FINISH	SHOP PRIMER
PROJECT	1673

01G1

DRAWN BY RKB